



Nominal Compositions of Austenitic Stainless Steels												
Type	UNS Number	Composition - Percent (*Single values are maximum values)										Other
		C	Min	Si	Cr	Ni	P	S				
201	S20100	0.15	5.5-7.5	1.00	16.0-18.0	3.5-5.5	0.060	0.03				0.25 N
202	S20200	0.15	7.5-10.0	1.00	17.0-19.0	4.0-6.0	0.060	0.03				0.25 N
205	S20500	0.12-0.25	14.0-15.5	1.00	16.5-18.0	1.0-1.75	0.060	0.03				0.32-0.40 N
216	S21600	0.08	7.5-9.0	1.00	17.5-22.0	5.0-7.0	0.045	0.03				2.0-3.0 Mo; 0.25-0.5 N
301	S30100	0.15	2.00	1.00	16.0-18.0	6.0-8.0	0.045	0.03				
302	S30200	0.15	2.00	1.00	17.0-19.0	8.0-10.0	0.045	0.03				
302B	S30215	0.15	2.00	2.0-3.0	17.0-19.0	8.0-10.0	0.045	0.03				
303**	S30300	0.15	2.00	1.00	17.0-19.0	8.0-10.0	0.200	0.15 min.				0.6 Mo
303Se**	S30323	0.15	2.00	1.00	17.0-19.0	8.0-10.0	0.200	0.06				0.15 min. Se
304	S30400	0.08	2.00	1.00	18.0-20.0	8.0-10.5	0.045	0.03				
304H	S30409	0.04-0.10	2.00	1.00	18.0-20.0	8.0-10.5	0.045	0.03				
304L	S30403	0.03	2.00	1.00	18.0-20.0	8.0-12.0	0.045	0.03				
304LN	S30453	0.03	2.00	1.00	18.0-20.0	8.0-10.5	0.045	0.03				0.10-0.15 N
S30430	S30430	0.08	2.00	1.00	17.0-19.0	8.0-10.0	0.045	0.03				3.0-4.0 Cu
304N	S30451	0.08	2.00	1.00	18.0-20.0	8.0-10.5	0.045	0.03				0.10-0.16 N
304HN	S30452	0.04-0.10	2.00	1.00	18.0-20.0	8.0-10.5	0.045	0.03				0.10-0.16 N
306	S30500	0.12	2.00	1.00	17.0-19.0	10.5-13.0	0.045	0.03				
308	S30800	0.08	2.00	1.00	19.0-21.0	10.0-12.0	0.045	0.03				
306L	S30900	0.03	2.00	1.00	19.0-21.0	10.0-12.0	0.045	0.03				
309	S30900	0.20	2.00	1.00	22.0-24.0	12.0-15.0	0.045	0.03				
309S	S30908	0.08	2.00	1.00	22.0-24.0	12.0-15.0	0.045	0.03				
309S Cb	S30940	0.08	2.00	1.00	22.0-24.0	12.0-15.0	0.045	0.03				8 x %C - Nb(Cb)
309 Cb + Ta	S31000	0.08	2.00	1.00	22.0-24.0	12.0-15.0	0.045	0.03				8 x %C ((Nb/Cb) + Ta)
310	S31000	0.25	2.00	1.50	24.0-26.0	19.0-22.0	0.045	0.03				
310S	S31008	0.08	2.00	1.50	24.0-26.0	19.0-22.0	0.045	0.03				6.00-6.50 Mo; 0.18-0.22 N; Cu=0.5-1.00
312	S31200	0.15	2.00	1.00	30.0 nom.	9.0 nom.	0.045	0.03				2.0-3.0 Mo
254SMo	S31254	0.02	1.00	0.80	19.5-20.5	17.50-18.5	0.030	0.01				
314	S31400	0.25	2.00	1.5-3.0	23.0-26.0	19.0-22.0	0.045	0.03				
316	S31600	0.08	2.00	1.00	16.0-18.0	10.0-14.0	0.045	0.03				

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		C	Mn	Si	Cr	Ni	P						
316F*	S31620	0.08	2.00	1.00	16.0-18.0	10.0-14.0	0.200	0.10 min.				1.75-2.5 Mo	
316H	S31609	0.04-0.10	2.00	1.00	16.0-18.0	10.0-14.0	0.045	0.03				2.0-3.0 Mo	
316L	S31603	0.03	2.00	1.00	16.0-18.0	10.0-14.0	0.045	0.03				2.0-3.0 Mo	
316LN	S31653	0.03	2.00	1.00	16.0-18.0	10.0-14.0	0.045	0.03				2.0-3.0 Mo; 0.10-0.30 N	
316N	S31651	0.08	2.00	1.00	16.0-18.0	10.0-14.0	0.045	0.03				2.0-3.0 Mo; 0.10-0.16 N	
317	S31700	0.08	2.00	1.00	18.0-20.0	11.0-15.0	0.045	0.03				3.0-4.0 Mo	
317L	S31703	0.03	2.00	1.00	18.0-20.0	11.0-15.0	0.045	0.03				3.0-4.0 Mo	
317M	S31725	0.03	2.00	1.00	18.0-20.0	12.0-16.0	0.045	0.03				4.0-5.0 Mo	
321	S32100	0.08	2.00	1.00	17.0-19.0	9.0-12.0	0.045	0.03				5 x %C min. Ti	
321H	S32109	0.04-0.10	2.00	1.00	17.0-19.0	9.0-12.0	0.045	0.03				5 x %C min. Ti	
329	S32900	0.10	2.00	1.00	25.0-30.0	3.0-6.0	0.045	0.03				1.0-2.0 Mo	
330	N08330	0.08	2.00	0.75-1.5	17.0-20.0	34.0-37.0	0.040	0.03					
AL6-XN	N80367	0.03	2.00	1.00	20.0-22.0	23.5-25.5	0.040	0.03				6.00-7.00 Mo; 0.18-0.25 N; Cu=0.75	
330HC		0.40	1.50	1.25	19.0 norm.	35.0 norm.							
332		0.04	1.00	0.50	21.5 norm.	32.0 norm.	0.045	0.03					
347	S34700	0.08	2.00	1.00	17.0-19.0	9.0-13.0	0.045	0.03				10 x %C min. Nb (Cu) + Ta	
347H	S34709	0.04-0.10	2.00	1.00	17.0-19.0	9.0-13.0	0.045	0.03				10 x %C min. Nb (Cu) + Ta	
348	S34800	0.08	2.00	1.00	17.0-19.0	9.0-13.0	0.045	0.03				0.2 Cu; 10 x %C min. Nb (Cu) + Ta (c)	
348H	S34809	0.04-0.10	2.00	1.00	17.0-19.0	9.0-13.0	0.045	0.03				0.2 Cu; 10 x %C min. Nb (Cu) + Ta	
384	S38400	0.08	2.00	1.00	15.0-17.0	17.0-19.0	0.045	0.03					
Nitronic 32	S24100	0.10	12.00	0.50	18.00	1.60						0.35 N	
Nitronic 33	S24000	0.06	13.00	0.50	18.00	3.00						0.30 N	
Nitronic 40	S21900	0.08	8.0-10.0	1.00	18.0-20.0	5.0-7.0	0.040	0.03				0.15-0.40 N	
Nitronic 50	S20910	0.06	4.0-6.0	1.00	20.5-23.5	11.5-13.5	0.040	0.03				1.5-3.0 Mo; 0.20-0.4 N; 0.1-0.03 Cb; 0.1-0.3 V	
Nitronic 60	S21800	0.10	7.0-9.0	3.5-4.5	16.0-18.0	8.0-9.0	0.040	0.03				1.5-3.0 Mo; 0.2-0.4 N	

\*\* These grades are generally considered to be unweldable

(From ASM Metals Handbook, Ninth Edition, Volume 3)